

FIG. 1

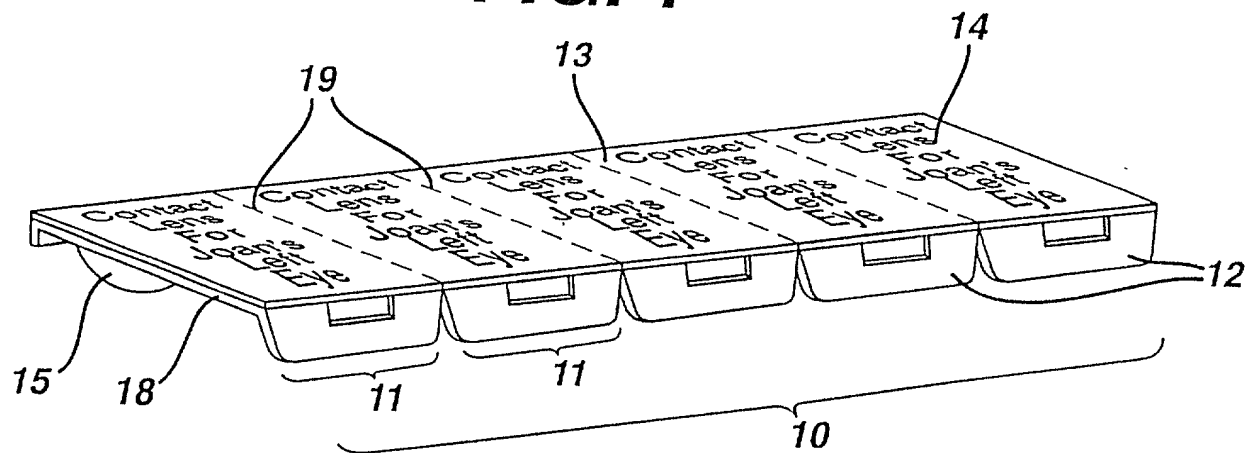


FIG. 2

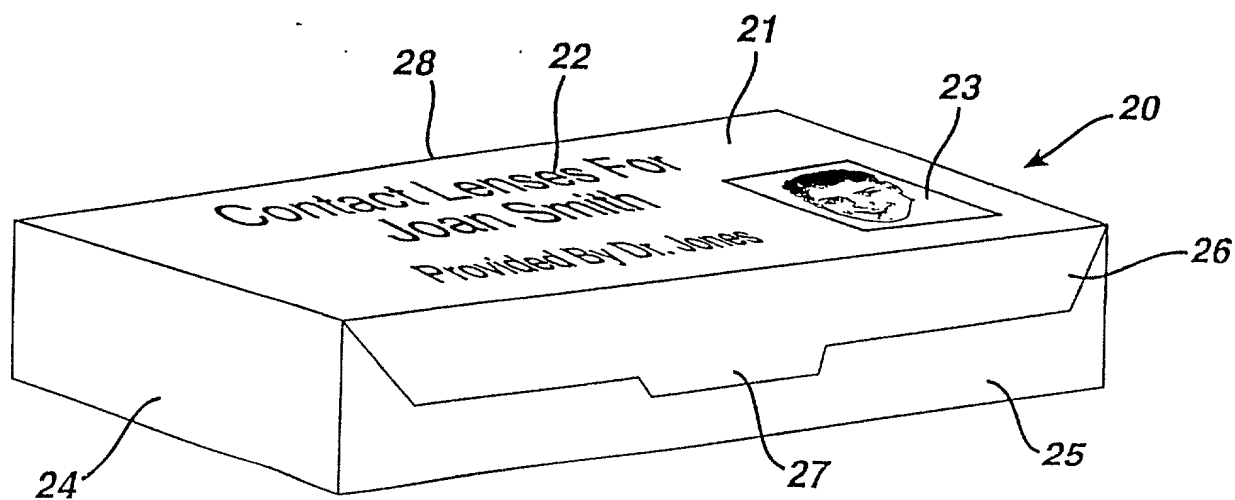


FIG. 3

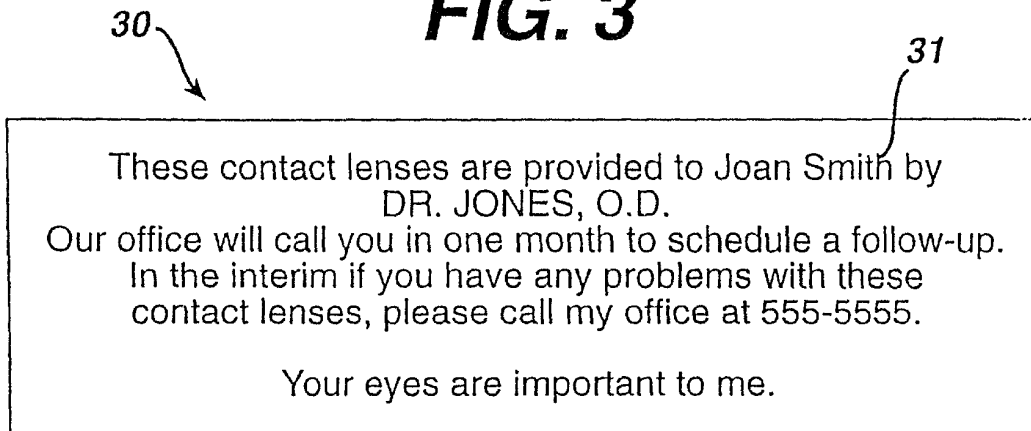


FIG. 4

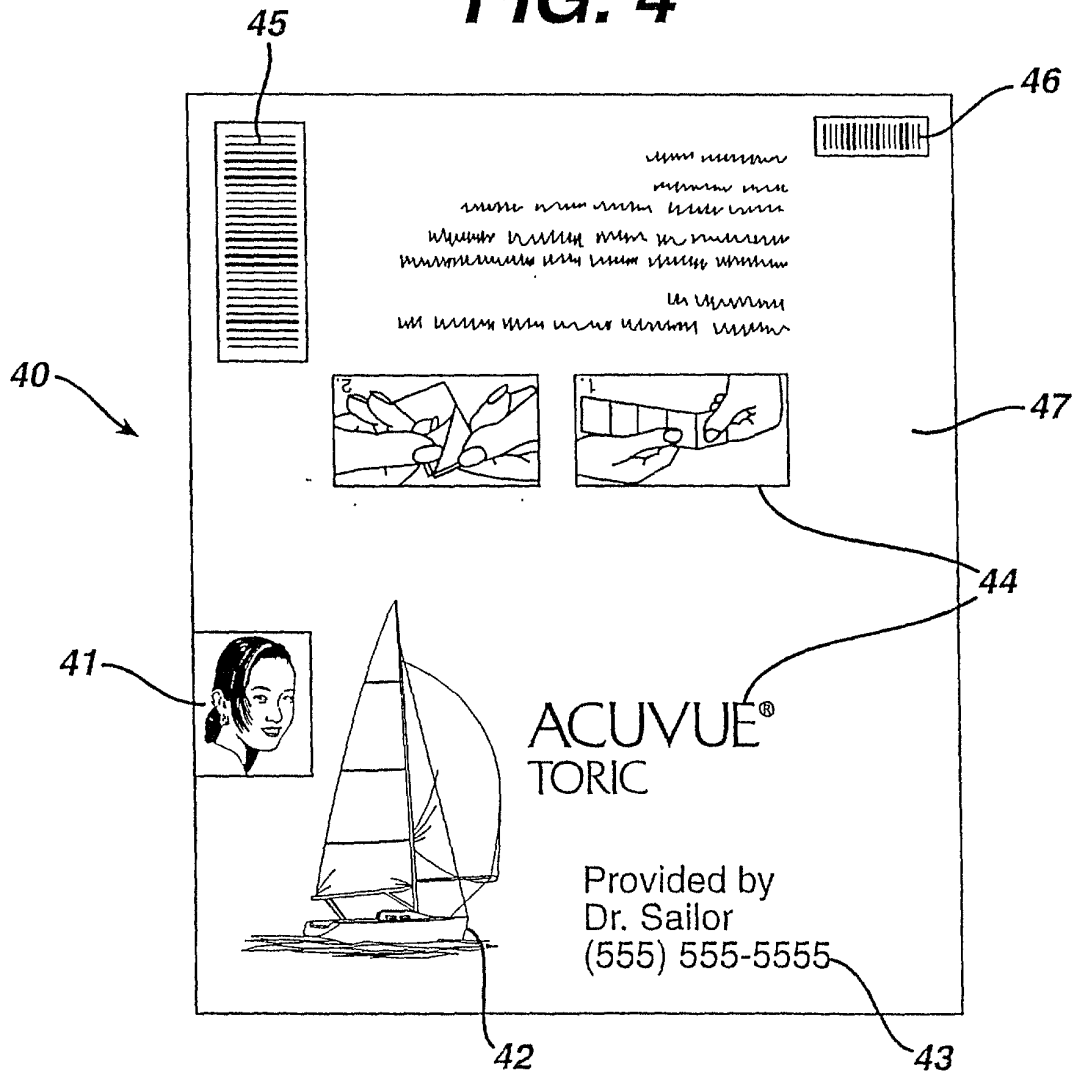


FIG. 5

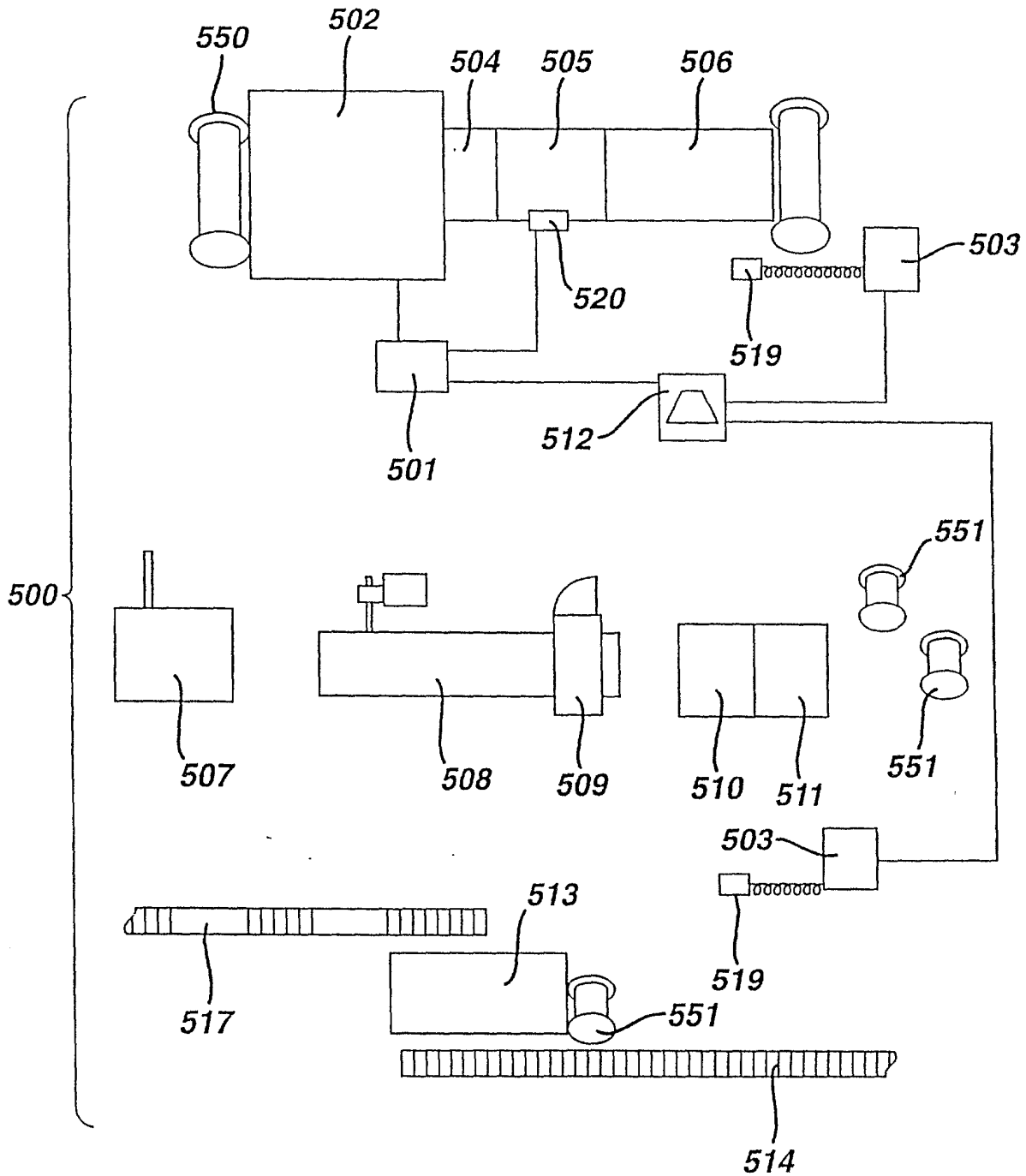
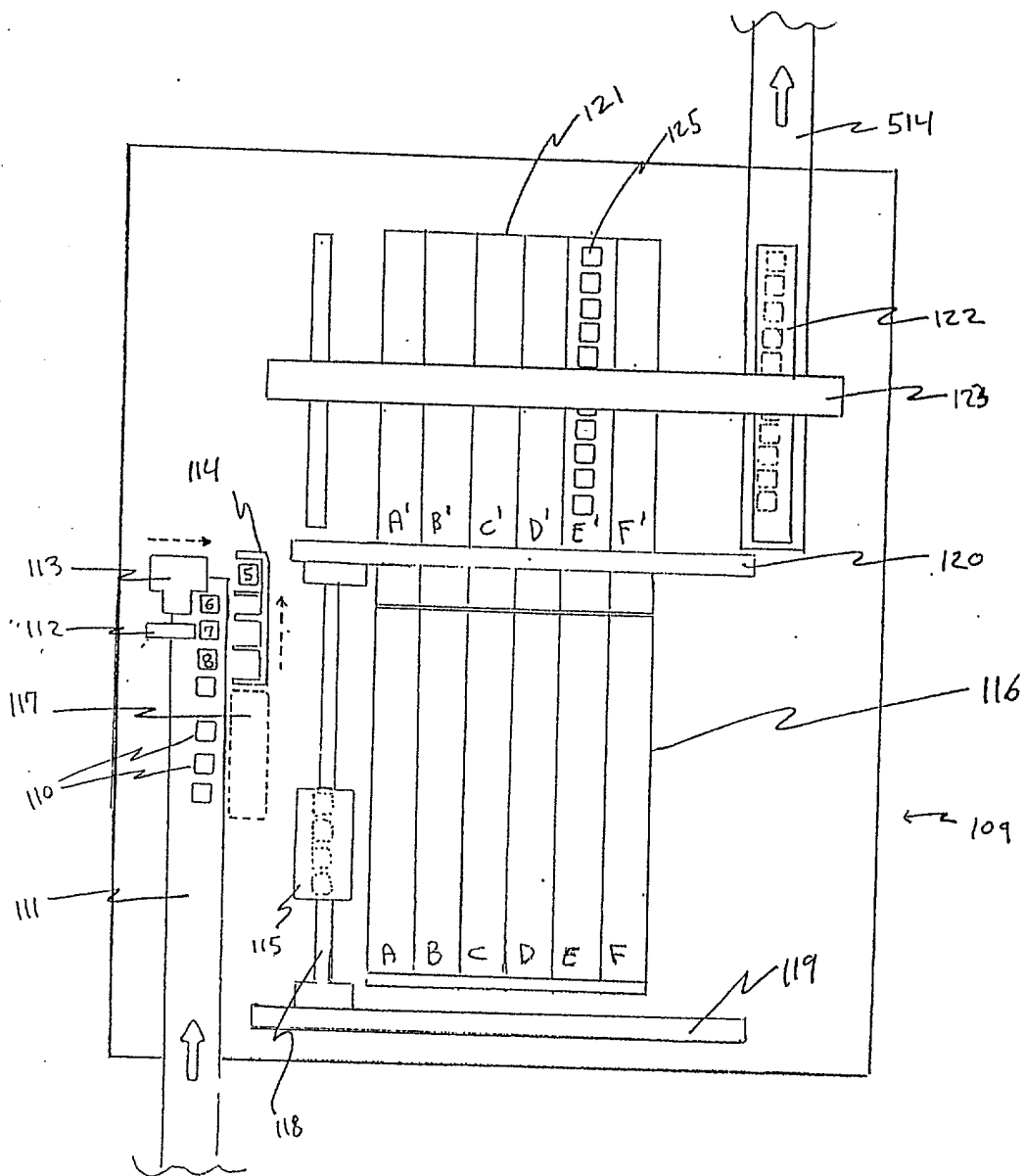


FIG. 6

61	62	63	64	65	66	67	68	69	70	71	72
Order No.	SKU	Graphics	Graphics	Label Identification	Spool No.	Row	Column	Reject	Reel	Batch	Status
10175	CL00525	B0781	M048	25433	2	1	1		7		
10175	CL01073	B0781	M048	25434	2	2	1		7	2	
10175	CL01073	B0781	M048	25435	2	3	1		7	3	End
11139	CL01073	B0781	M175	25436	2	4	1		7		
11139	CL00091	B0489	M175	25437	2	5	1		7	5	

60

FIGURE 7



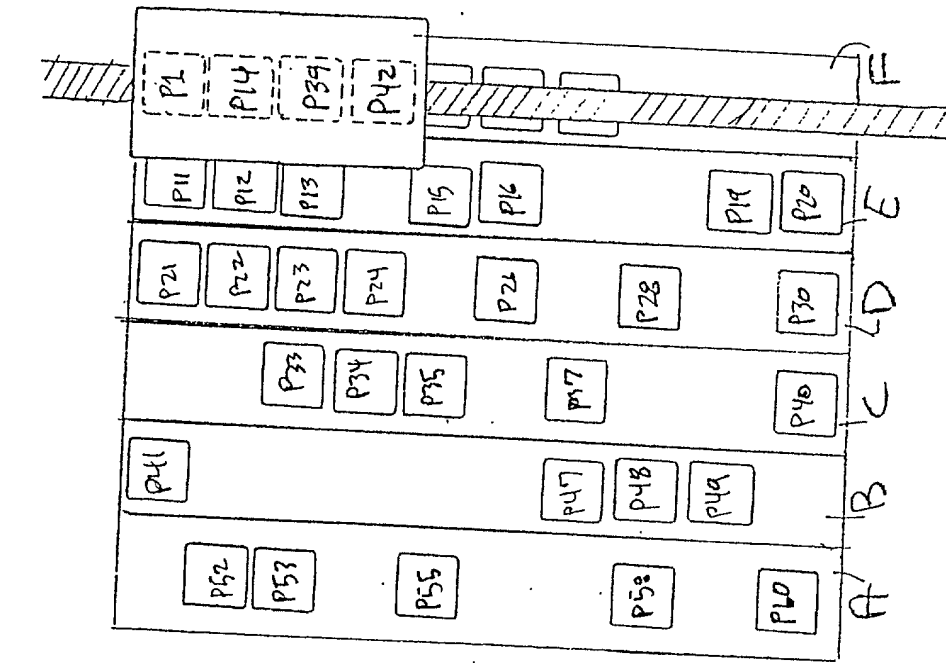


FIGURE 8B

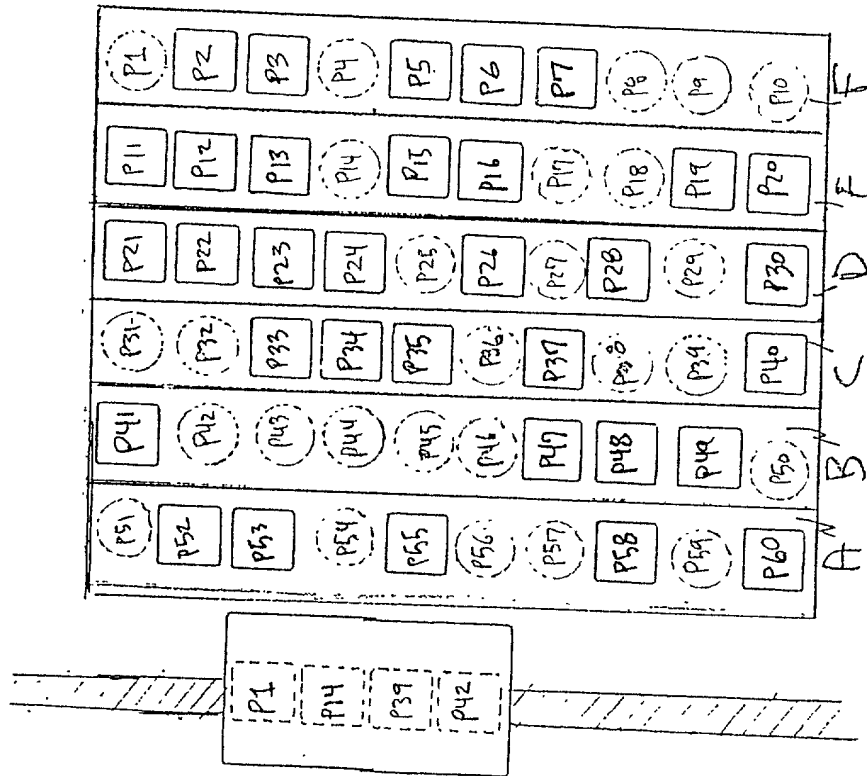


FIGURE 8A

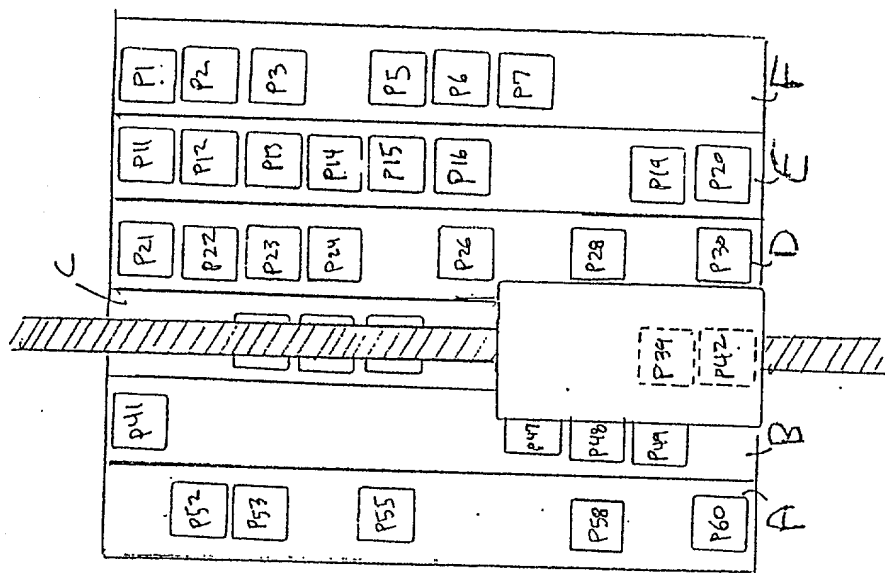


FIGURE 8D

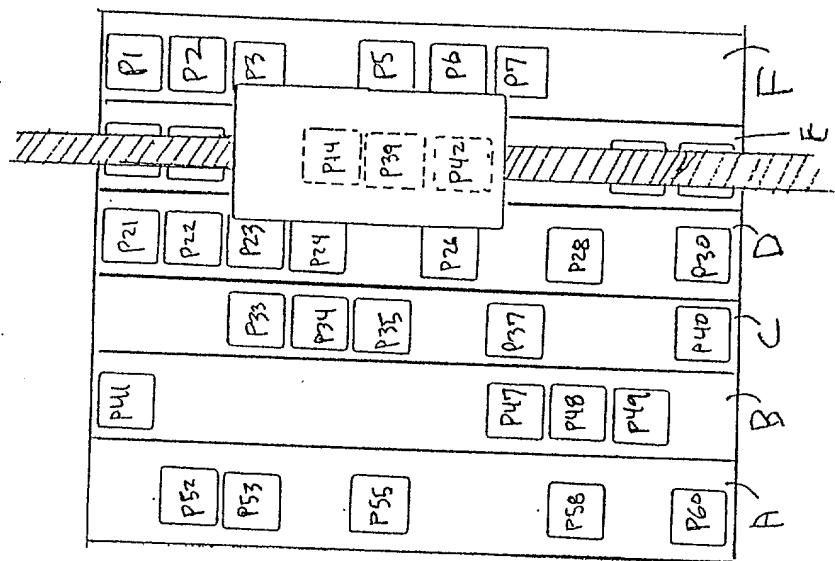


FIGURE 8C

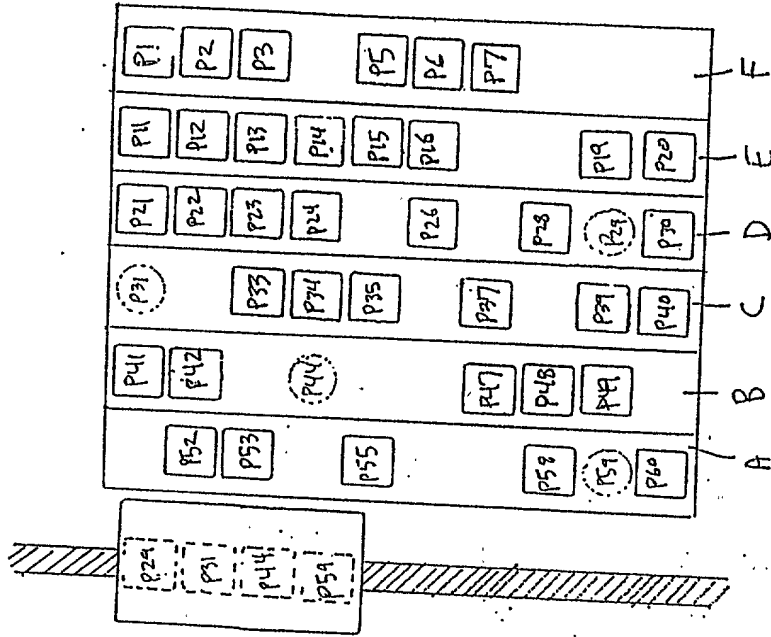


FIGURE 8F

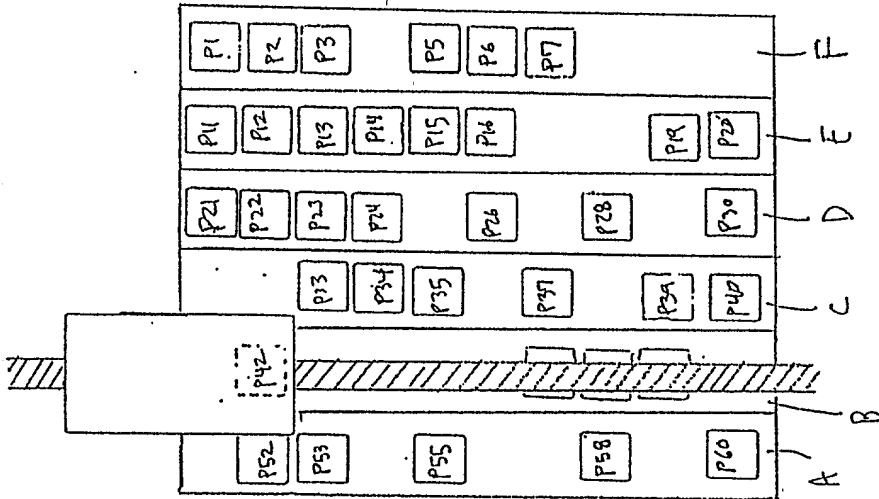


FIGURE 8E